



Bože Starca Juričeva 19 HR-51000 Rijeka , Croatia
tel: +385 (0)51 639-513, mob: +385 (0)91 566-6650
e-mail: pletikosa@inet.hr web: www.pakiranje.net
OIB/VIES: HR 72147658441
Podravska banka IBAN: HR2623860021100180883

TECHNICAL DATA SHEET

Code	8610	Description	Aseptic bag H.B. 220 litres
Material	FLEXGOLD	Film Technical Properties	
		Seal strength (N/15 mm) >	45
Sterilization	15 kGy	ASTM F88-99	
		Oxygen Transmission (ccO ₂ /m ² /d)	
		ASTM D3985-05 (2010)	
Fitment	V00714	outer cover: <	1
Gland	1" short neck	inner lining: <	0,6
Cap	1" pressure	inner lining: <	N/A

BAG CONSTRUCTION

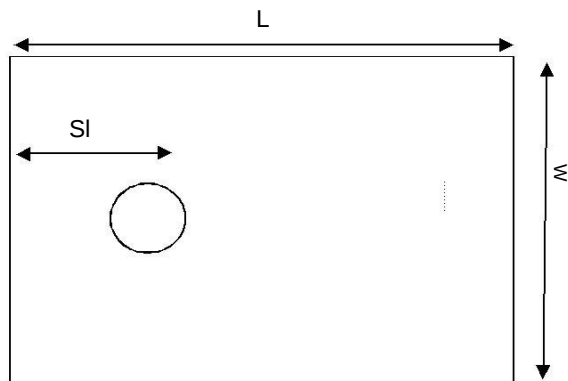
Outer Cover	Inner Lining	Inner Lining Product Contact Layer
Nominal thickness (µm)	Nominal thickness (µm)	Nominal thickness (µm)
LLDPE 38	coex	
mPET 12	LLDPE-EVOH-LLDPE 69	LLDPE 50
LLDPE 38		

Total grammage (g/m²)

198 +/- 8%

BAG DIMENSIONS (MM)

Inside Seal Width (W) 920
Inside Seal Length (L) 1575
Neckband yes
Spout Location (SI) 60
Tolerance + / - 20 MM



PACKAGING

Bags per Carton 32
Bags per Pallet 1024
Cartons per Pallet 32
Carton Dimensions (mm) 585 x 480 x 210
Pallet Dimensions (mm) 1000 x 1200
Weight per Carton (kg) 21



Drawing/s and picture/s not to scale

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